



CRIMPING PARAMETERS CHART

BRAIDED HOSES

Tubi trecati

	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8
TEKNO/15N EXCEED AMB7 15C EN 853 15N - SAE100 R1AT											
	B12T.N	04	04	04	04	04	04	04	04	04	04
	B15C	16.0	18.0	18.6	20.5	23.4	27.0	30.8	39.1	48.5	57.0
	B1T	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2
TEKNO/25N EXCEED AMB7 25C EN 853 25N - SAE100 R2AT											
	B12T.N	04	04	04	04	04	04	04	04	04	04
	B15C	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2
TEKNO/15T EXCEED AMB7 15C EN 853 15T - SAE100 R1AT											
	B12T.N	04	04	04	04	04	04	04	04	04	04
	B15C	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2
TEKNO/25T EXCEED AMB7 25C EN 853 25T - SAE100 R2AT											
	B12T.N	04	04	04	04	04	04	04	04	04	04
	B15C	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2
TEKNO/15C EXCEED AMB7 15C EN 853 15C - SAE100 R1AT											
	B12T.N	04	04	04	04	04	04	04	04	04	04
	B15C	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2
TEKNO/25C EXCEED AMB7 25C EN 853 25C - SAE100 R2AT											
	B12T.N	04	04	04	04	04	04	04	04	04	04
	B15C	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2

BRAIDED HOSES

Tubi trecati

	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8
TEKNO/15C PLUS EXCEED AMB7 15C EN 853 15C - SAE100 R1AT											
	B12T.N	04	04	04	04	04	04	04	04	04	04
	B15C	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2
TEKNO/25C PLUS EXCEED AMB7 25C EN 853 25C - SAE100 R2AT											
	B12T.N	04	04	04	04	04	04	04	04	04	04
	B15C	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2
FORTHREE FORTHREE ICE											
	B12T.N	04	04	04	04	04	04	04	04	04	04
	B15C	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2
TEKNO/MASTER 25N											
	B12T.N	04	04	04	04	04	04	04	04	04	04
	B15C	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2
STRONGER/1 SAE 100 R16											
	B12T.N	04	04	04	04	04	04	04	04	04	04
	B15C	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2
SLIM											
	B12T.N	04	04	04	04	04	04	04	04	04	04
	B15C	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2

BRAIDED HOSES

Tubi trecati

	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8
TEKNOIACK											
	B12T.N	04	04	04	04	04	04	04	04	04	04
	B15C	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2
LIFT-PLUS EV B1-2											
	B12T.N	04	04	04	04	04	04	04	04	04	04
	B15C	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2
SERVOCOMANDO											
	B12T.N	04	04	04	04	04	04	04	04	04	04
	B15C	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2
ALPI 3300											
	B12T.N	04	04	04	04	04	04	04	04	04	04
	B15C	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2
ALPI 4000											
	B12T.N	04	04	04	04	04	04	04	04	04	04
	B15C	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2
ICEBERG/1 EXCEED AMB7 15N SAE R1AT											
	B12T.N	04	04	04	04	04	04	04	04	04	04
	B15C	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2
ICEBERG/2 EXCEED AMB7 25N SAE R2AT											
	B12T.N	04	04	04	04	04	04	04	04	04	04
	B15C	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2

BRAIDED HOSES

Tubi trecati

	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8
ICEBERG/3											
	B12T.N STANDARD TITANUM	04	04	04	04	04	04	04	04	04	04
	B15C MAX TITANUM	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T MAX TITANUM	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2
VULCAN /1 EXCEED EN853 15N SAE R1AT											
	B12T.N STANDARD TITANUM	04	04	04	04	04	04	04	04	04	04
	B15C MAX TITANUM	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T MAX TITANUM	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2
VULCAN /2 EXCEED EN853 25N SAE R2AT											
	B12T.N STANDARD TITANUM	04	04	04	04	04	04	04	04	04	04
	B15C MAX TITANUM	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T MAX TITANUM	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2
VULCAN AIR EXCEED EN853 15C EN 853 15N - SAE100 R1AT											
	B12T.N STANDARD TITANUM	04	04	04	04	04	04	04	04	04	04
	B15C MAX TITANUM	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T MAX TITANUM	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2
PREMIER PREMIER RW PREMIER ICE											
	B12T.N STANDARD TITANUM	04	04	04	04	04	04	04	04	04	04
	B15C MAX TITANUM	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T MAX TITANUM	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2
PREMIER ONE PREMIER ONE RW											
	B12T.N STANDARD TITANUM	04	04	04	04	04	04	04	04	04	04
	B15C MAX TITANUM	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T MAX TITANUM	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2
SMART ONE EXCEED EN853 15C EN 853 15N - SAE100 R1AT											
	B12T.N STANDARD TITANUM	04	04	04	04	04	04	04	04	04	04
	B15C MAX TITANUM	16.0	17.8	20.0	23.6	27.4	30.2	37.9			
	B1T MAX TITANUM	15.4	16.4	18.2	20.1	24.2	26.4	29.7	36.5		
SMART TWO											
	B12T.N STANDARD TITANUM	04	04	04	04	04	04	04	04	04	04
	B15C MAX TITANUM	16.0	19.0	20.6	23.5	27.4	31.1	38.5			
	B1T MAX TITANUM	15.4	17.8	19.0	21.5	25.4	29.7	34.3	42.1	50.8	60.3